

Fastening Technology / Blind Rivets

POP® Blind Rivets with Grooved Sleeve



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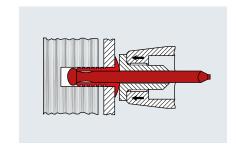
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Aluminium / steel	6

All technical data is intended as a guide but is not binding! Subject to change without notice.

POP® blind rivets with grooved sleeve



POP® blind rivets with grooved sleeve are ideal for installing on the blind side of soft materials and for installations involving wood or plastics. They are used in the furniture industry, interior decorating, the timber and plastics industries, vehicle body construction, and much more. The annular rings on the blind rivet surface bite into the material around the drilled hole to form a flush finish. Important: Prior to installation, tests must be run to calculate the bore diameter and minimum bore depth.



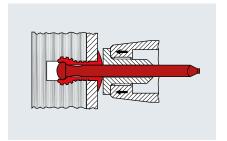
Sample applications

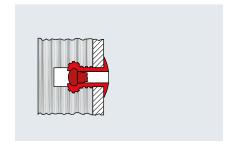
- General industry
- Timber / furniture industries
- Automotive industry
- Construction industry
- Bodywork and vehicle manufacture



Benefits at a glance

- Ideal for blind side holes
- Universal use
- Well suited for securing components to wood
- Fastens different types of material such as metal or plastic
- Can be used on soft materials, such as wood & plastic
- Quick and secure installation
- Multi-range properties covers numerous areas of material strength
- Permanent secure fixing
- Heatless installation means component will not warp
- Eliminates extensive refinishing
- Ideally suited for lightweight and timber constructions





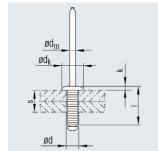
POP® blind rivets with grooved sleeve

Truss head

Material

Sleeve: Aluminum AlMg5 Mandrel: Steel, galvanised





Nominal Ø d	Bore Ø	Blind sleeve Blind rivet hear 1 ± 0.5 Ø dk ± 0.3	Blind rivet head	Height k max	Mandrel Ø dm nom.	Article No.	
							dk ±0.3
			[mm]				[mm]
3.3	3.5 - 3.6	9.7	6.4	1.1	1.8	305 173 000	
4.1 4.3 - 4.4	4.1	4.3 - 4.4	8.5	7.9	1.4	2.3	305 182 000
		12.1	7.9	1.4	2.3	305 184 000	
5.0 5.2 - 5.3	5.2 - 5.3	7.9	9.5	1.6	2.6	305 191 000	
		11.3	9.5	1.6	2.6	305 193 000	
		15.0	9.5	1.6	2.6	305 195 000	
		26.0	9.5	1.6	2.6	305 199 000	
		<u>Zb.U</u>	9.5	1.6	<u>Z.b</u>	305 199 00	

^{*} We recommend material-based tests.

Other designs available on request.

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About us

The Titgemeyer Group is a leading company for fastening technology and vehicle components at 15 locations in Europe.

The traditional company develops, manufactures and sells more than 30,000 fastening elements, tools and vehicle components – in series production and on request.

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