HUCKLOK™
Blind Rivets
# Contents

<table>
<thead>
<tr>
<th>HUCKLOK™ blind rivets</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overview</td>
<td>5</td>
</tr>
<tr>
<td>Truss head</td>
<td>6</td>
</tr>
<tr>
<td>Steel/steel</td>
<td></td>
</tr>
</tbody>
</table>
HUCKLOK™ blind rivets

Benefits at a glance

- High shear and tensile strength
- The securely fitting mandrel makes for vibration-resistant applications
- Very large grip range
- Mandrel always breaks off flush at the snap head
- Universal use
- Quick and secure installation
- Permanent secure fixing
- Heatless installation means component will not warp
- Eliminates extensive refinishing

Applications

- General industry
- Steel construction and mechanical engineering
- Automotive industry
- Construction industry
- Bodywork and vehicle manufacture
HUCKLOK™ blind rivets

Truss head

Material

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</tr>
</thead>
<tbody>
<tr>
<td>Sleeve</td>
<td>Steel, galvanised, chromated</td>
</tr>
<tr>
<td>Mandrel</td>
<td>Steel, galvanised, chromated</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Nominal Bore Grip range</th>
<th>Blind sleeve</th>
<th>Blind rivet head</th>
<th>Installation</th>
<th>Nominal strength at break*</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ø [mm]</td>
<td>ø [mm]</td>
<td>ø [mm]</td>
<td>Height [mm]</td>
<td>Shear [N]</td>
</tr>
<tr>
<td></td>
<td>d [mm]</td>
<td>s [mm]</td>
<td>dk [mm]</td>
<td>k [mm]</td>
<td>Tensile [N]</td>
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<tr>
<td>ø = 6.4 [mm]</td>
<td>6.6-6.9</td>
<td>2.0-9.5</td>
<td>14.2</td>
<td>13.0</td>
<td>15560</td>
</tr>
<tr>
<td>ø = 4.8-11.0</td>
<td>15.7</td>
<td>13.0</td>
<td>13.0</td>
<td>3.0</td>
<td>15560</td>
</tr>
<tr>
<td>ø = 9.5-15.9</td>
<td>20.6</td>
<td>13.0</td>
<td>13.0</td>
<td>3.0</td>
<td>15560</td>
</tr>
<tr>
<td>ø = 15.9-22.2</td>
<td>26.9</td>
<td>13.0</td>
<td>13.0</td>
<td>3.0</td>
<td>15560</td>
</tr>
</tbody>
</table>

* Strengths at break relate to rivet failure.

Other designs available on request.

Subject to change.

HUCKLOK™ Blind Rivets / Truss Head
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